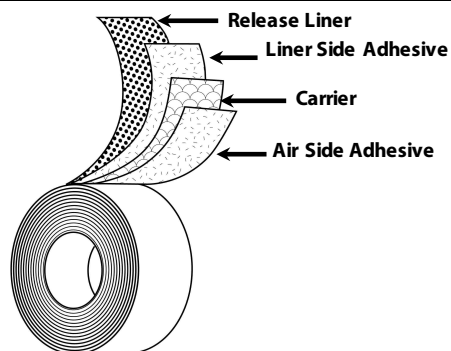


3615A

Double-Coated Tape



Liner: 76lb white polycoated kraft liner

Liner Side Adhesive: Acrylic (I618)

Backing/Carrier: 0.5 mil polyester film

Air Side Adhesive: Acrylic (I618)

Applications

- General purpose laminating for paper, felt, foam and plastic
- Assembly and fastening of components
- General purpose splicing applications

Features

- Polyester Film Carrier
- Acrylic Adhesive
- 76lb Silicone Coated Kraft Liner

Benefits

- Support for aid in processing and application
- Easily conforms to various surface types
- High tack, medium peel adhesive
- Bonds well to ABS, PC, LDPE, and HDPE
- Easy to die cut and convert

Typical Test Values

	Standard UOM	Metric UOM	Test Method
Total Thickness w/liner	8.8 mils	0.224 mm	PSTC 133
Adhesive Thickness (Air Side)	1.4 mils	0.036 mm	PSTC 133
Carrier Thickness	0.5 mils	0.013 mm	PSTC 133
Adhesive Thickness (Liner Side)	1.4 mils	0.036 mm	PSTC 133
Liner Thickness	5.5 mils	0.140 mm	PSTC 133
Adhesion to Steel (Air Side)	130 oz/in	14.22 N/cm	PSTC 101 Mod
Adhesion to Steel (Liner Side)	40 oz/in	4.38 N/cm	PSTC 101 Mod
Shear Strength	<24 Hours		
Laminating Temperature	50 to 150 °F	10 to 65 °C	
Service Temperature	-24 to 200 °F	-31 to 93 °C	

Recommended Storage Conditions: 40-60% Humidity, 60 °F - 80 °F

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